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**%Title:** JP3208871A2: PRODUCTION OF INORGANIC EXTR

**MOLDED BODY** 

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Published / Sept. 12, 1991 / Jan. 10, 1990

Filed:

**PApplication** JP199000003788

Number:

PIPC Code: <u>C04B 40/00</u>; <u>B28B 3/20</u>; <u>C04B 14/06</u>; <u>C04B 14/10</u>;

C04B 16/02; C04B 24/38; C04B 28/02; C04B 41/61;

Priority Jan. 10, 1990 <u>JP1990000903788</u>
Number:

\*Abstract: Purpose: To enhance freeze-thaw performance by adding specified reinforcing fiber and water to

the blended cement material consisting of cement, silica sand and clay, kneading and molding the mixture and thereafter primarily aging the molded body and applying this molded body with coating and drying it and furthermore

aging it in an autoclave.

Constitution: 3 pts.wt. (hereinafter shown in part) pulp, 0.5-1.0 part methyl cellulose and 0.5-2.0 parts cellulose powder whose particle size is • 1% as 25 mesh-on and • 30% as 150 mesh-pass are mixed with 100 parts blended cement

material consisting of cement, silica sand and



clay. Furthermore a proper amount of water is added and the mixture is kneaded and extruded into a plate. Then this plate is shaped by a press and a shaped body formed into the shape of a product is primarily aged. Thereafter the shaped body is applied with coating, dried and then aged in an autoclave for a prescribed time. Thereby an inorganic extrusion molded body is obtained.

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(11) Publication number:

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#### PATENT ABSTRACTS OF JAPAN

(51) Intl. Cl.: C04B 40/00 B28B

14/06 C04B 14/10

16/02 C04B 24/38

28/02 C04B 41/61

(21) Application number: **02003788** 

(22) Application date: 10.01.90

(30) Priority:

(43) Date of

application

12.09.91

publication:

(84) Designated contracting states:

(71) Applicant: KUBOTA COF

(72) Inventor: MAEKAWA TO

(74) Representative:

## (54) PRODUCTION OF INORGANIC EXTRUSION MOLDED BODY

#### (57) Abstract:

PURPOSE: To enhance freeze-thaw performance by adding specified reinforcing fiber and water to the blended cement material consisting of cement, silica sand and clay, kneading and molding the mixture and thereafter primarily aging the

molded body and applying this molded body with coating and drying it and furthermore aging it in an autoclave.

CONSTITUTION: 3 pts.wt. (hereinafter shown in part) pulp, 0.5-1.0 part methyl cellulose and 0.5-2.0 parts cellulose powder whose particle size is • 1% as 25 mesh-on and • 30% as 150 mesh-pass are mixed with 100 parts blended cement material consisting of cement, silica sand and clay. Furthermore a proper amount of water is added and the mixture is kneaded and extruded into a plate. Then this plate is shaped by a press and a shaped body formed into the shape of a product is primarily aged. Thereafter the shaped body is applied with coating, dried and then aged in an autoclave for a prescribed time. Thereby an inorganic extrusion molded body is obtained.

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